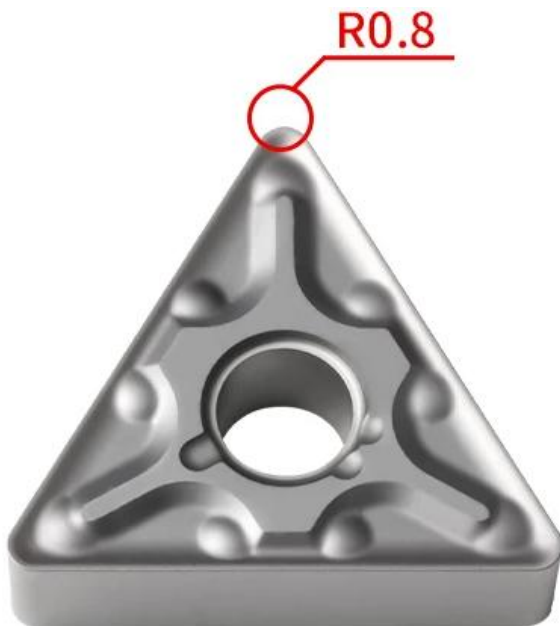


<b>Code</b>	TNMG160408-MA
<b>Shape</b>	Triangular shape
<b>Clearance angle</b>	0°
<b>Tolerance</b>	M
<b>Chipbreaker and hole</b>	With hole Double-side chipbreaker
<b>Nominal inscribed circle diameter</b>	16mm
<b>Nominal thickness</b>	4.76mm
<b>Nose radius</b>	0.8mm
<b>Coating</b>	TiAlSiN PVD
<b>Applicable processing materials</b>	2Cr13,42CrMo,316,Alloy 31
<b>Machinable hardness</b>	HRC 44~55
<b>Recommended Parameters</b>	Depth of Cut (ap): 2mm Cutting Speed (Vc): 80 - 150 m/min Feed Rate (fn): 0.25 mm/rev (range: 0.2 - 0.3 mm/rev)



<b>Code</b>	TNMG160408-MA
<b>Shape</b>	Triangular shape
<b>Clearance angle</b>	0°
<b>Tolerance</b>	M
<b>Chipbreaker and hole</b>	With hole Double-side chipbreaker
<b>Nominal inscribed circle diameter</b>	16mm
<b>Nominal thickness</b>	4.76mm
<b>Nose radius</b>	0.8mm
<b>Coating</b>	TiAlN PVD
<b>Applicable processing materials</b>	A3,45#,P20,201,304
<b>Machinable hardness</b>	HRC 20~45
<b>Recommended Parameters</b>	Depth of Cut (ap): 2mm Cutting Speed (Vc): 80 - 150 m/min Feed Rate (fn): 0.25 mm/rev (range: 0.2 - 0.3 mm/rev)