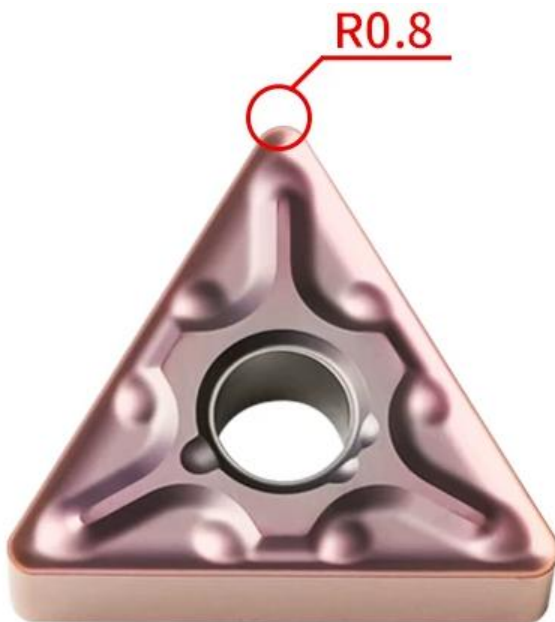


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|--|---|
| Code | TNMG160408-MA |
| Shape | Triangular shape |
| Clearance angle | 0° |
| Tolerance | M |
| Chipbreaker and hole | With hole Double-side chipbreaker |
| Nominal inscribed circle diameter | 16mm |
| Nominal thickness | 4.76mm |
| Nose radius | 0.8mm |
| Coating | TiALN PVD |
| Applicable processing materials | A3,45#,P20,201,304 |
| Machinable hardness | HRC 20~45 |
| Recommended Parameters | Depth of Cut (ap): 2mm Cutting Speed (Vc): 80 - 150 m/min Feed Rate (fn): 0.25 mm/rev (range: 0.2 - 0.3 mm/rev) |



| | |
|--|---|
| Code | TNMG160408-MA |
| Shape | Triangular shape |
| Clearance angle | 0° |
| Tolerance | M |
| Chipbreaker and hole | With hole Double-side chipbreaker |
| Nominal inscribed circle diameter | 16mm |
| Nominal thickness | 4.76mm |
| Nose radius | 0.8mm |
| Coating | TiAlSiN PVD |
| Applicable processing materials | A3,45#,P20,201,304 |
| Machinable hardness | HRC 30~45 |
| Recommended Parameters | Depth of Cut (ap): 2mm Cutting Speed (Vc): 80 - 150 m/min Feed Rate (fn): 0.25 mm/rev (range: 0.2 - 0.3 mm/rev) |