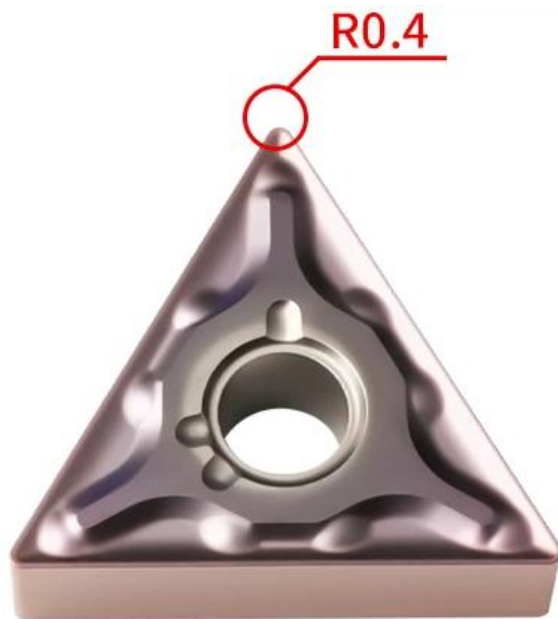


Code	TNMG160404-MA-BLUE
Shape	Triangular shape
Clearance angle	0°
Tolerance	M
Chipbreaker and hole	With hole Double-side chipbreaker
Nominal inscribed circle diameter	16mm
Nominal thickness	4.76mm
Nose radius	0.4mm
Coating	TiAlSiN PVD
Applicable processing materials	2Cr13,42CrMo,316,Alloy 31
Machinable hardness	HRC 44~55
Recommended Parameters	Depth of Cut (ap): 2mm Cutting Speed (Vc): 80 - 150 m/min Feed Rate (fn): 0.25 mm/rev (range: 0.2 - 0.3 mm/rev)



Code	TNMG160404-MA-BRONZE
Shape	Triangular shape
Clearance angle	0°
Tolerance	M
Chipbreaker and hole	With hole Double-side chipbreaker
Nominal inscribed circle diameter	16mm
Nominal thickness	4.76mm
Nose radius	0.4mm
Coating	TiAlSiN PVD
Applicable processing materials	2Cr13,42CrMo,316,319
Machinable hardness	HRC 30~50
Recommended Parameters	Depth of Cut (ap): 2mm Cutting Speed (Vc): 80 - 150 m/min Feed Rate (fn): 0.25 mm/rev (range: 0.2 - 0.3 mm/rev)